Claims

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What is claimed is:

1. An optical identification element, comprising:

5 an optical substrate;

at least a portion of said substrate having at least one diffraction grating disposed therein, said grating having at least one refractive index pitch superimposed at a common location;

the grating providing an output optical signal when illuminated by an incident light signal; and

said optical output signal being indicative of a code in said substrate.

- 2. The apparatus of claim 1 wherein said substrate is made of a glass material.
- 3. The apparatus of claim 1 wherein said code comprises a plurality of bits.
- 4. The apparatus of claim 1 wherein the number of pitches is indicative of the number of said bits in said code.
- 5. The apparatus of claim 1 wherein said substrate has a length that is less than about 500 microns.
 - 6. The apparatus of claim 1 wherein said substrate has a cylindrical shape.
 - 7. The apparatus of claim 1 wherein said grating is a blazed grating.
 - 8. The apparatus of claim 1 wherein said code comprises a plurality of bits, each bit having a plurality of states.
 - 9. The apparatus of claim 1 wherein said substrate has a reflective coating disposed thereon.
 - 10. The apparatus of claim 1 wherein said substrate is has a magnetic or electric charge polarization.

- 11. The apparatus of claim 1 wherein said substrate has a grating region where said grating and a non-grating region where said grating is not located; and wherein said substrate has a plurality of grating regions.
- 12. The apparatus of claim 1 wherein said substrate has geometry having holes therein.
- 13. The apparatus of claim 1 wherein said substrate is has a geometry having protruding sections.
- 14. The apparatus of claim 1 wherein at least a portion of said substrate is has an end cross sectional geometry selected from the group: circular, square, rectangular, elliptical, clam-shell, D-shaped, and polygon
- 15. The apparatus of claim 1 wherein at least a portion of said substrate is has a side view geometry selected from the group: circular, square, rectangular, elliptical, clam-shell, D-shaped, and polygon.
- 16. The apparatus of claim 1 wherein at least a portion of said substrate is has a 3-D shape selected from the group: sphere, a cube, a pyramid.
- 17. The apparatus of claim 1 wherein said code comprises at least a predetermined number of bits, said number being: 3, 5, 7, 9, 10, 12, 14, 16, 18, 20, 24, 28, 30, 40, 50, or 100.
 - 18. A microparticle comprising:

20 an optical substrate;

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at least a portion of said substrate having at least one diffraction grating disposed therein, said grating having at least one refractive index pitch superimposed at a common location;

the grating providing an output optical signal when illuminated by an incident light signal; and

said optical output signal being indicative of a code in said substrate.

19. A method of reading a code in an optical identification element, comprising:

obtaining an optical substrate at least a portion of which having a diffraction grating with one or more refractive index pitches superimposed at a common location; and

illuminating said substrate with incident light, said substrate providing an output light signal;

reading said output light signal and detecting a code therefrom.

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